

Work Order ID 50989

July 29, 2009 12:41:23 PM



Page 1

Item ID: D2618

Accept



Setup Start



Revision ID: B1

Stop



Item Name: Bushing

Start Date: 29/07/2009 Start Qty: 200.00

Cust Item ID:

Required Date: 04/08/2009 Req'd Qty: 200.00

Customer:

Reference:

See 09.07.29

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2618

Rev B1

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

1-Turn as per Folio FA195 & Dwg D2618.02-Deburr

09.07.29

200

0

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

09.07.29

200

0

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

SD 09/08/01

200

0

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Cust Item ID:

Required Date: 04/08/2009 Req'd Qty: 200.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

Packaging

Identify as per dwg & Stock Location: _____

0.00

Memo

0.00

39

9/8/1

200x 50

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

15-08-11

MF 09-08-07

Picklist Print

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July 29, 2009 12:41:22 PM

Work Order ID: 50989



Parent Item: D2618RevB1



Parent Item Name: Bushing

Start Date: 29/07/2009

Required Date: 04/08/2009

Comments:

Start Qty: 200.00

Required Qty: 200.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MDELNR0.750		Purchased	No			100	f	68.4200	54.3158			
Delrin Round Bar 0.75"												

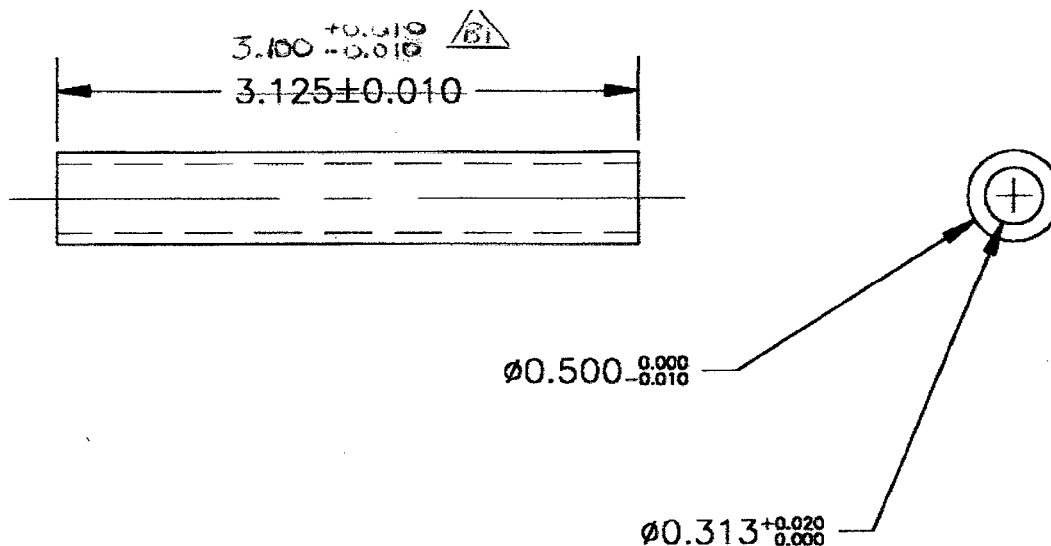
<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	68.42	
109183	1.84	
110962	66.58	

109.07.29



DESIGN BW	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	DRAWING NO. D2618	REV. 8 SHEET 1 OF 1
DATE 96:10:30		TITLE BUSHING	SCALE 1:1
B	97.05.09	3.125 WAS 1.625, .313 WAS .375	
B1	UP-# 04.06.03	CHANGE DIM FOR BETTER FIT	

RELEASED
91/05/13 DS



MATERIAL: DELRIN OR TEFLON OR NYLON

W/D S&S

